

ANNEXURE III-I

SPECIFICATION DETAILS OF DIRECT BULK PACK

PRODUCT :ORANGES (MOULDED PULP TRAYS) & (SLOTTED PARTITIONS)

CAPACITY : 15Kg

A. CFB BOX

MATERIAL OF CONSTRUCTION *	Corrugated FibreBoard
EXTERNAL DIMENSIONS (mm)	520 x 315 x 300
STYLE OF BOX **	TELESCOPIC - 0320
NO. OF PLYS	3.0
TYPE OF FLUTES	B (Narrow)
DIRECTION OF FLUTES	Vertical
GRAMMAGE (G/M SQ.) OUTER TO INNER (INDICATIVE)	250 / 150 / 150
BURST FACTOR OF PAPER (KRAFT) (MINIMUM)	25.00
BURSTING STRENGTH OF BOARD (KG/ CM.SQ)(MINIMUM)	12.00
NO. OF PIECES PER BOX	Not more than two
MANUFACTURE'S JOINT	By gluing
EDGE CRUSH (KGF) (MIN)	66.00
COMPRESSION STRENGTH OF BOX (KGF) (MINIMUM)	500
COBB (30 MINUTES) *** (G /M SQ.) (MAXIMUM)	60
NO. OF VENTILATION HOLES	16.0
DIAMETER (MM) OF POSITIONOF HOLES TWO SIDES EACH TWO ENDS EACH TOP & BOTTOM EACH,	20.0 3 1 4
	One slot on each of the ends of the box

* Outer ply of white duplex board or bleached kraft
** Or any other suitable style which provides equal strength and performance
*** Outer ply to be laminated or coated for water proofing
Note : Dimensions of the box are modular to Euro pallets. However, any other dimensions or box styles to suit importers requirements could also be used.



B. PARTITIONS AND SEPARATOR PLATES

MATERIAL OF CONSTRUCTION	:	Corrugated Fibre Board
NO. OF PLYS	:	3
TYPE OF FLUTE	:	B (Narrow)
WEIGHT (g/m ²)	:	150/150/150
TENSILE STRENGTH	:	
(N/cm.sq) (minimum)	:	5.00