## ANNEXURE III - Am

**SPECIFICATION DETAILS OF DIRECT BULK PACK**

**PRODUCT:** Mangoes - Chausa

**CAPACITY:** 12 nos.

<table>
<thead>
<tr>
<th>MATERIAL OF CONSTRUCTION *</th>
<th>Corrugated Fibre Board</th>
<th>Corrugated Fibre Board</th>
<th>Corrugated Fibre Board</th>
<th>Corrugated Fibre Board</th>
</tr>
</thead>
<tbody>
<tr>
<td>EXTERNAL DIMENSIONS (mm)</td>
<td>305 x 220 x 100</td>
<td>305 x 220 x 100</td>
<td>305 x 220 x 100</td>
<td>305 x 220 x 100</td>
</tr>
<tr>
<td>STYLE OF BOX **</td>
<td>RSC - 0201</td>
<td>Telescopic - 0300</td>
<td>Telescopic - 0306</td>
<td>Telescopic - 0312</td>
</tr>
<tr>
<td>NO. OF PLYS</td>
<td>5.0</td>
<td>Lid : 3, Tray : 3</td>
<td>Lid : 3, Tray : 3</td>
<td>Lid : 3, Tray : 5</td>
</tr>
<tr>
<td>TYPE OF FLUTES</td>
<td>B/B (Narrow)</td>
<td>Lid B (Narrow)</td>
<td>Lid B (Narrow)</td>
<td>Lid B (Narrow)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Tray B (Narrow)</td>
<td>Tray B (Narrow)</td>
<td>Tray B / B(Narrow)</td>
</tr>
<tr>
<td>DIRECTION OF FLUTES</td>
<td>Vertical</td>
<td>Vertical</td>
<td>Vertical</td>
<td>Vertical</td>
</tr>
<tr>
<td>GRAMMAGE (G/M SQ.) OUTER TO INNER (INDICATIVE)</td>
<td>250 / 120 / 120 / 120</td>
<td>Lid : 250/150/150</td>
<td>Lid : 250/150/150</td>
<td>Lid : 250/150/150</td>
</tr>
<tr>
<td>BURST FACTOR OF PAPER (KRAFT) (MINIMUM)</td>
<td>20.0</td>
<td>20.0</td>
<td>20.0</td>
<td>20.0</td>
</tr>
<tr>
<td>BURSTING STRENGTH OF BOARD (KG/CM.SQ) (MINIMUM)</td>
<td>14.0</td>
<td>Lid : 11.0</td>
<td>Lid : 11.0</td>
<td>Lid : 11.0</td>
</tr>
<tr>
<td>NO. OF PIECES PER BOX</td>
<td>Not more than two</td>
<td>Not more than two</td>
<td>Not more than two</td>
<td>Not more than two</td>
</tr>
<tr>
<td>MANUFACTURE'S JOINT</td>
<td>By gluing</td>
<td>By gluing</td>
<td>By gluing</td>
<td>By gluing</td>
</tr>
<tr>
<td>EDGE CRUSH (KGF) (MIN)</td>
<td>48.00</td>
<td>48.00</td>
<td>48.00</td>
<td>48.00</td>
</tr>
<tr>
<td>COMPRESSION STRENGTH OF BOX (KGF) (MINIMUM)</td>
<td>450</td>
<td>450</td>
<td>450</td>
<td>450</td>
</tr>
<tr>
<td>COBB (30 MINUTES) ** ** ** (G / M SQ.) (MAXIMUM)</td>
<td>60</td>
<td>60</td>
<td>60</td>
<td>60</td>
</tr>
<tr>
<td>NO. OF VENTILATION HOLES</td>
<td>16.0</td>
<td>16.0</td>
<td>16.0</td>
<td>16.0</td>
</tr>
<tr>
<td>DIAMETER (MM) OF POSITION OF HOLES</td>
<td>20.0</td>
<td>20.0</td>
<td>20.0</td>
<td>20.0</td>
</tr>
<tr>
<td>TWO SIDES EACH</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>TWO ENDS EACH</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>TOP &amp; BOTTOM EACH</td>
<td>4</td>
<td>4</td>
<td>4</td>
<td>4</td>
</tr>
</tbody>
</table>

* Outer ply of white duplex board or bleached kraft

** Or any other suitable style which provides equal strength and performance

*** Outer ply to be laminated or coated for water proofing

Note: Dimensions of the box are modular to Euro pallets. However, any other dimensions or box styles to suit importers requirements could also be used.